

IN THE SPECIFICATION:

Please REPLACE the paragraph beginning at page 13, line 1, with the following paragraph:

FIGS. 13A and 13B are diagrams showing the relationship between the electric current commands and the position deviation during motor feed.

Please REPLACE the paragraph beginning at page 13, line 4, with the following paragraph:

FIGS. 14A and 14B are diagrams showing the position deviation during circular correction.